

成形材料試験成績表

令和3年7月度



株式会社 未来樹脂



〒181-0013 東京都三鷹市下連雀3-38-4

三鷹産業プラザ5F

TEL:0422-70-4201 FAX:0422-43-1021

成形材料名: ポリエチレン

| 試験項目 | 試験方法 | 単位 | 規格値 | 試験値 |
|-----------|------------|-------------------|---------------|-------|
| 密度 | JIS K 7112 | kg/m ³ | 942 以上 | 961 |
| マルチフローレート | JIS K 7210 | g/10min | 1.5 以上 6.0 未満 | 5.2 |
| 引張降伏強さ | JIS K 7161 | MPa | 19.61 以上 | 27.77 |
| デュロメータD硬さ | JIS K 7215 | H _D D | 60 以上 | 64 |
| ヒカット軟化点 | JIS K 7206 | °C | 105 以上 | 127 |

[備考] 本表は、材料メーカーの報告によるもので、当社製品の成形材料です。

K形スペーサ 試験成績書

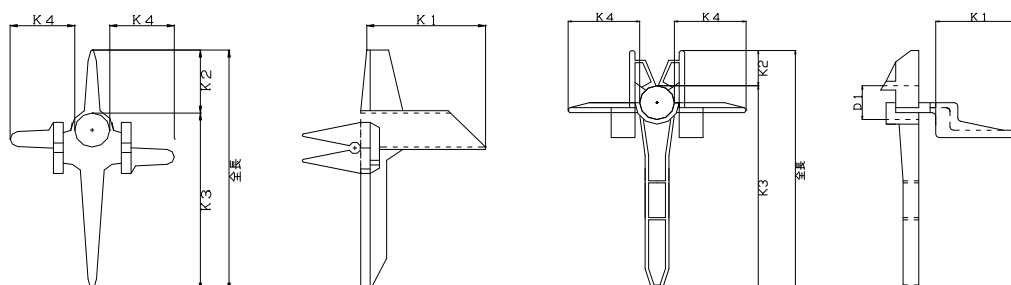
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| 種類 | 項目 外觀形状 | K1 | | | K2 | | | K3 | | | K4 | | | 全長 | | |
|-----------|------------|------|-----|------|------|-----|------|------|-----|------|------|-----|------|------|-----|------|
| | | 寸法 | 許容差 | 測定値 | 寸法 | 許容差 | 測定値 | 寸法 | 許容差 | 測定値 | 寸法 | 許容差 | 測定値 | 寸法 | 許容差 | 測定値 |
| | | mm | ± | mm | mm | ± | mm | mm | ± | mm | mm | ± | mm | mm | ± | mm |
| 旧K30-3-3 | 良 | 20.0 | 1.0 | 19.4 | 11.0 | 0.5 | 10.9 | 18.0 | 0.5 | 17.8 | 20.0 | 1.0 | 20.8 | 29.0 | 1.0 | 28.7 |
| K30-3-3 | 良 | 30.0 | 1.0 | 29.9 | 11.0 | 0.5 | 11.2 | 18.0 | 0.5 | 17.8 | 20.0 | 1.0 | 20.6 | 29.0 | 1.0 | 29.0 |
| 旧K35-3-3 | 良 | 20.0 | 1.0 | 19.3 | 11.0 | 0.5 | 11.1 | 22.0 | 1.0 | 21.7 | 20.0 | 1.0 | 20.7 | 33.0 | 1.0 | 32.8 |
| K35-3-3 | 良 | 30.0 | 1.0 | 29.9 | 11.0 | 0.5 | 11.3 | 22.0 | 1.0 | 22.0 | 20.0 | 1.0 | 20.7 | 33.0 | 1.0 | 33.3 |
| 旧K40-3-3 | 良 | 20.0 | 1.0 | 20.0 | 11.0 | 0.5 | 11.1 | 27.0 | 1.0 | 27.0 | 20.0 | 1.0 | 20.5 | 38.0 | 1.0 | 38.1 |
| K40-3-3 | 良 | 30.0 | 1.0 | 29.9 | 11.0 | 0.5 | 11.0 | 27.0 | 1.0 | 27.1 | 20.0 | 1.0 | 20.7 | 38.0 | 1.0 | 38.1 |
| K40-5-4 | 良 | 30.0 | 1.0 | 29.6 | 15.0 | 0.5 | 15.0 | 23.0 | 1.0 | 22.9 | 19.0 | 0.5 | 19.1 | 38.0 | 1.0 | 37.9 |
| 旧K45-3-3 | 良 | 20.0 | 1.0 | 20.0 | 11.0 | 0.5 | 11.1 | 32.0 | 1.0 | 32.3 | 20.0 | 1.0 | 20.4 | 43.0 | 2.0 | 43.4 |
| K45-3-3 | 良 | 30.0 | 1.0 | 30.1 | 11.0 | 0.5 | 11.3 | 32.0 | 1.0 | 32.1 | 20.0 | 1.0 | 20.6 | 43.0 | 2.0 | 43.4 |
| K45-5-4 | 良 | 30.0 | 1.0 | 30.1 | 15.0 | 0.5 | 15.2 | 28.0 | 1.0 | 27.9 | 19.0 | 0.5 | 19.3 | 43.0 | 2.0 | 43.1 |
| K45-6-4 | 良 | 30.0 | 1.0 | 29.9 | 15.0 | 0.5 | 15.0 | 29.0 | 1.0 | 29.2 | 20.0 | 1.0 | 20.3 | 44.0 | 2.0 | 44.2 |
| 旧K50-4-4 | 良 | 20.0 | 1.0 | 20.2 | 15.0 | 0.5 | 15.5 | 33.0 | 1.0 | 32.3 | 20.0 | 1.0 | 20.4 | 48.0 | 2.0 | 47.8 |
| K50-4-4 | 良 | 30.0 | 1.0 | 29.8 | 15.0 | 0.5 | 15.5 | 33.0 | 1.0 | 32.4 | 20.0 | 1.0 | 20.5 | 48.0 | 2.0 | 47.9 |
| K50-5-4 | 良 | 30.0 | 1.0 | 29.7 | 15.0 | 0.5 | 15.1 | 33.0 | 1.0 | 32.6 | 19.0 | 0.5 | 19.1 | 48.0 | 2.0 | 47.7 |
| K50-6-4 | 良 | 30.0 | 1.0 | 29.9 | 15.0 | 0.5 | 15.3 | 33.0 | 1.0 | 33.2 | 20.0 | 1.0 | 20.2 | 48.0 | 2.0 | 48.5 |
| K50-6-6S | 良 | 16.0 | 0.5 | 15.5 | 12.0 | 0.5 | 12.0 | 35.0 | 1.0 | 36.0 | 17.0 | 0.5 | 16.7 | 47.0 | 2.0 | 48.0 |
| 旧K55-5-4 | 良 | 20.0 | 1.0 | 19.2 | 15.0 | 0.5 | 14.8 | 37.0 | 1.0 | 37.1 | 20.0 | 1.0 | 20.6 | 52.0 | 2.0 | 51.9 |
| K55-5-4 | 良 | 30.0 | 1.0 | 29.9 | 15.0 | 0.5 | 15.3 | 37.0 | 1.0 | 37.0 | 20.0 | 1.0 | 20.4 | 52.0 | 2.0 | 52.3 |
| K55-6-4 | 良 | 30.0 | 1.0 | 30.0 | 15.0 | 0.5 | 15.3 | 38.0 | 1.0 | 38.2 | 20.0 | 1.0 | 20.2 | 53.0 | 2.0 | 53.5 |
| K60-6-4 | 良 | 30.0 | 1.0 | 29.8 | 15.0 | 0.5 | 15.1 | 43.0 | 2.0 | 43.4 | 20.0 | 1.0 | 20.2 | 58.0 | 2.0 | 58.5 |
| K60-6-6JR | 良 | 30.0 | 1.0 | 29.6 | 17.0 | 0.5 | 16.9 | 41.0 | 2.0 | 40.6 | 29.0 | 1.0 | 28.4 | 58.0 | 2.0 | 57.5 |
| K60-6-6S | 良 | 17.0 | 0.5 | 17.2 | 11.0 | 0.5 | 11.4 | 45.0 | 2.0 | 43.8 | 17.0 | 0.5 | 16.8 | 56.0 | 2.0 | 55.2 |
| K65-6-4 | 良 | 30.0 | 1.0 | 29.8 | 15.0 | 0.5 | 15.1 | 48.0 | 2.0 | 48.3 | 20.0 | 1.0 | 20.1 | 63.0 | 2.5 | 63.4 |
| K70-6-6 | 良 | 30.0 | 1.0 | 29.9 | 15.0 | 0.5 | 14.9 | 53.0 | 2.0 | 54.2 | 20.0 | 1.0 | 20.0 | 68.0 | 2.5 | 69.1 |
| K70-6-6P | 良 | 25.0 | 1.0 | 24.5 | 16.0 | 0.5 | 16.0 | 51.0 | 2.0 | 50.9 | 27.0 | 1.0 | 26.6 | 67.0 | 2.5 | 66.9 |
| K70-10-10 | 良 | 18.0 | 0.5 | 18.2 | 9.0 | 0.5 | 9.3 | 58.0 | 2.0 | 57.7 | 22.0 | 1.0 | 22.1 | 67.0 | 2.5 | 67.0 |
| K74-6-6L | 良 | 30.0 | 1.0 | 30.7 | 6.0 | 0.5 | 6.4 | 59.0 | 2.0 | 59.6 | 20.0 | 1.0 | 19.6 | 65.0 | 2.5 | 66.0 |
| K80-4-4L | 良 | 30.0 | 1.0 | 30.0 | 6.0 | 0.5 | 6.5 | 57.0 | 2.0 | 56.6 | 22.0 | 1.0 | 21.7 | 63.0 | 2.5 | 63.1 |
| K80-6-6 | 良 | 30.0 | 1.0 | 29.1 | 15.0 | 0.5 | 14.7 | 63.0 | 2.5 | 64.2 | 20.0 | 1.0 | 19.9 | 78.0 | 2.5 | 78.9 |
| K80-6-6L | 良 | 30.0 | 1.0 | 30.9 | 6.0 | 0.5 | 6.5 | 65.0 | 2.5 | 66.1 | 20.0 | 1.0 | 19.7 | 71.0 | 2.5 | 72.6 |
| 旧K80-10-6 | 良 | 20.0 | 1.0 | 20.2 | 8.0 | 0.5 | 8.5 | 69.0 | 2.5 | 68.9 | 10.0 | 0.5 | 9.5 | 77.0 | 2.5 | 77.4 |

